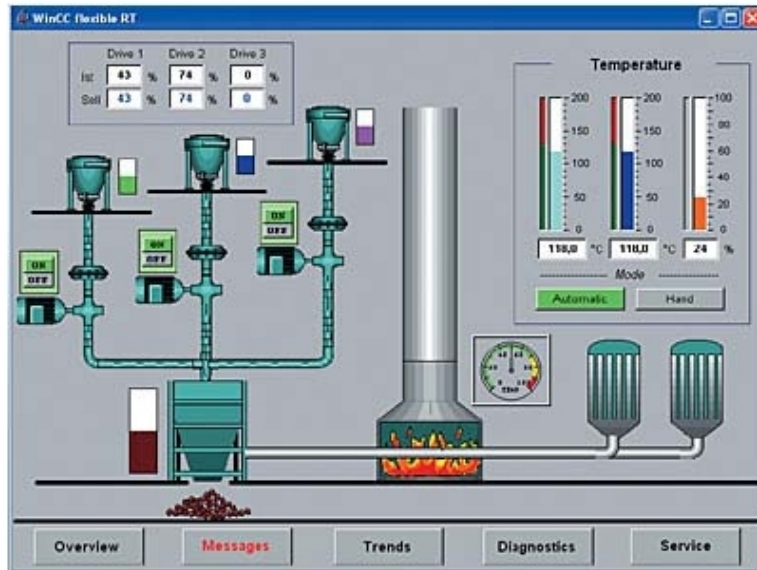

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Rationale {#sec1} ===== The products offered in the PNP and WNA Applications with TIA are mainly used for the operation of various systems in industrial plants and remote measurement instruments. More than 30 years of experience with the technologies involved in various product lines of SIMATIC 7 Software and series products mean that more than 3.4 million components are currently used in more than 1.3 million PNPs and WNAs, which is why it is very important to keep them running well. Most of these products are installed in safety critical environments. This is why they must be regularly and comprehensively checked, which is why we are increasingly reliant on automated component quality assurance and component

quality management (CQM). Simulator {#sec2} SIMATIC 7 Software V7.0 is a standalone application that simulates the behavior of the PNP and WNA environment. The output of the simulator is a quality report file, which is an XML file with information about all components, the components' environmental conditions (temperature, humidity, etc.), the quality report, and so on. The report contains the following information: •The status of the component (in service, out of service, obsolete, etc.).•A list of status codes describing the present or past conditions of the component. •A list of events. •Information about the parameters of a quality report. •Information about the triggering conditions of an event. •A list of data and the specific data values. •A list of exceptions for the data values. •The result of the simulation. •The component settings that were used for the simulation. The data values used in the simulations are identical to those in the actual reports. You can use them to check the results of the simulations and the reports in your TIA environment. Software tool {#sec3} ===== Once you have simulated the TIA environment, you can view the results in the CQM tool. There are two tools in the CQM tool: the Quality-To-Date tool for the reporting of TIA systems and a tool for quality control (QC) analysis. The quality report file produced by the simulator is evaluated in the QC tool, and the results are sent to the PCS 7 Library. The TIA QC tool only evaluates the quality report file generated by the simulator. The user interface for the QC tool is shown in [Figure 1](82157476af

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